



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW0905G00134-3G-03-199**Job Sheet 197591****Part No:** RBW0905G00134-3G-03-199 **Job Qty:** 1 pcs**Part Name:** Ball Lock Pin**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/11/19**Job Tracking No:****Due Date:** 9/2/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:** ORDER 17425**Note:** DWG RBW0905G00134-3G-03 Rev 5 IPP Rev. A 19.06.28 New issue DP Verify DD**Ship Via:****Bill of Materials**

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S200125**Part:** RBW0905G00134-3G-03-199**Job No:** 197591**Serial No/Batch:** S200125**Revision:** 5**Inspector:****Exp Date:****Instructions:****Date:** 07/24/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/2/19		0.00	0.02	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	9/2/19		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	9/2/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	9/2/19		0.00	0.00	QC 21 - FG - 21		DAS 21 9-89
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op Descriptions: 100 - Pick and re identify as RBW0905G00134-3G-03-199.

GA101

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92384A034	Ball Lock Pin S.S. Ø1/4 X 1	1 (1 ea)	100-Small Fab - 1	5199339

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	92384A034	1	0	0

Part Specifications	
Specifications could not be found.	

Plex 7/11/19 8:14 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS	
		Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐
		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐
		Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐
Date: _____		Sequence #: _____		QTY Affected: _____	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
Completed By		MRB (QS1042)			
Lead hand / Supervisor		QC / QA Coordinator			